



Dear pipe lovers,

An anniversary always lets us examine the past, take a look at the present, and gaze toward the future. You can well imagine that, given our 175-year company history, there's a lot to see.

So our new autumn/winter prospectus explores the topic of '175 years of VAUEN' while chronicling and illustrating a few of the most important milestones.

The 175-year anniversary has especially inspired us this year with our novelties, so we've developed many exclusive models to emphasize once more the character of such a beautiful event. For the first time in our company history, we have created a strictly limited special model that was crafted entirely by hand from the finest raw woods and a great love of detail. Many other extraordinary masterpieces, special tobaccos, and limited special seriesawait you, to inspire and invite you to join us in celebrating our 175-year existence.

I would like to thank you for the many years of loyalty and your positive feedback on our products. This feedback is our motivation and continually helps us develop new ideas and achieve excellence. To be successful for 175 years, it needs many wonderful people who walk this path together every day. I would like to thank you, our customers, our business partners, and especially my committed team, and hope you enjoy leafing through our autumn/winter prospectus of novelties 2023.

With all my best wishes,

Martin Ramsauer

Managing Director



This abbreviation identifies pipes with a particularly attractive grain or an elaborate manufacturing.



Handmade is heartmade

175 years after our foundation year 1848, we've fulfilled one of our heart's desires with the new limited anniversary edition. For the first time in VAUEN's history, these 175 unique pieces are crafted completely by hand. Woods of the highest quality level PLS form the basis for this breathtaking model.

The unique shape is pencilled on every piece of wood, in observance of the grain pattern, and carefully worked out by hand. The fine sterling silver ring at the stem is given a stylus engraving '175 Years'. The hand-cut rubber mouthpiece with its crescent-shaped bit completes the appealing lines of this anniversary pipe. The bright red, waxed finish intensifies the grain. The 'traditional authenticity' of the numbered individual pieces is confirmed by a certificate and a stamp on the stem that shows our tradition.

175 Years Anniversary pipe

The anniversary pipe, which is strictly limited to 175 pieces, is delivered in a set together with a hand-turned tamper with a sterling silver tamper-plate in the 175-year design and a decorative box exclusively manufactured for us by the Bavarian wood manufactory Liebich.



 Anniversary pipe with tamper, certificate and decorative box limited edition



Founding year

1848

Carl Ellenberger, Ernst Eckert



175 Years

1901 the now world-famous company name VAUEN Vereinigte **Pfeifenfabriken Nürnberg** came about through a name change. Naturally, our new limited white dot series '175 years' also bears the familiar 'VAUEN' logo on the stem.

Two incorporated decorative elements with a stylus engraving on the stem in connection with a sterling silver emblem inset into the **mouthpiece** with crossed pipes give this model a strong character.

This anniversary series comes in 6 different shapes in smooth and sandblasted versions. Like a treasure chest, the fine decorative packaging conceals both the limited white dot pipe and an additional surprise. A small decorative carton with 75 exclusive 9mm 175-year activated charcoal filters, including an anniversary imprint that is available only as part of this anniversary series.



1873

Progress medal World's Fair Vienna

1876

Gold medal World's Fair Philadelphia 1882

Gold medal World's Fair Nuremberg

Gold medal World's Fair **Amsterdam**

Vereinigte Pfeifenfabriken

• Art.-No. JU 504 Art.-No. **JU 506** • Art.-No. **JU 508** • Art.-No. JU 542 • Art.-No. **JU 511** Art.-No. JU 572 Gold medal 1906 World's Fair St. Louis Gold medal

World's Fair Nuremberg

175 Years

1904 we won a gold medal at the **St. Louis World's Fair** with our models. The sandblasted finish of our 175-year series has also earned a prize.

Besides the already elaborate, individual manual work steps of our **white dot series '175 years'**, the sandblasted version features a special type of wood refinement. By carefully highlighting the grain by means of sandblasting, and after the stain has been applied in combination with an additional treatment, a varied play of colours comes about.

The sandblasted finish, too, is offered in 6 different models with decorative packaging and our exclusive anniversary 9mm filters.



TUERCA

1911 Adolf Eckert, member of the founding family, introduced the white dot at **VAUEN**. From then on, it was the **trademark** for pipes with a **particularly** attractive grain or elaborate production. 1921 We registered our world-famous filter brand, Dr. Perl. Although our new white dot designer-set Tuerca is not registered for trademark, it certainly would have deserved to be.

In a modern, timeless industrial look, this model is presented in a set with pipe and tamper. The name 'Tuerca' (Spanish for 'nut', the counterpart to a screw) stands for the dominant decorative ring on the stem. Two intentionally subtle **shades of colour** allow the central ring application to stand out.



19211 Kommanditgesellschaft Mirmberg-S

Registration of the Dr. Perl brand

Kensington

1927 our staff of that time was posing in front of our beautiful company building, which was unfortunately completely destroyed in World War Two. 1934 we received a patent for our activated charcoal filter Dr. Perl junior, which would change the pipe world for ever. Consequently, our new white dot series Kensington already contains our activated charcoal

filter on delivery.

1927

The Kensington is marked by a grooved, historic-appearing ring on the stem, a discrete recall of the building's exterior stucco facade or the first closures of the activated charcoal filters of that time. The extraordinary models are colourfully staged through a highly attractive black-green bicolour look that exudes timeless elegance.

The Kensington series is available in 6 different shapes and marks a meaningful stage in the history of our 175-year product world.

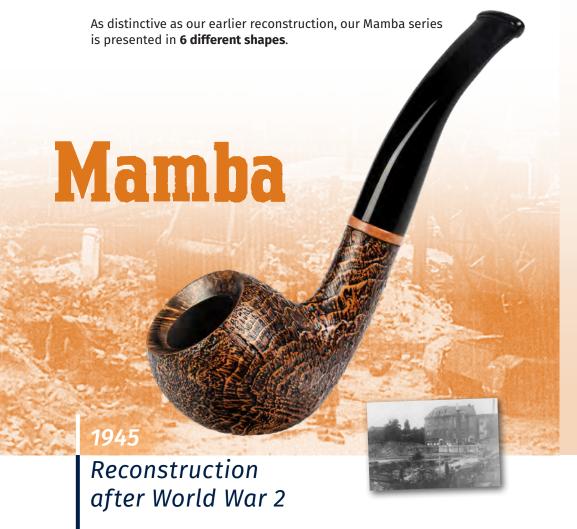


The staff in front of the company building at that time

Patenting of the Dr. Perl junior activated charcoal filter

1945 the destroyed company building was cleared of debris and rubble and rebuilt, until it shone in full splendour once more in 1958 for the 110-year anniversary. With our new sandblasted series Mamba, the soft parts of the root wood are carefully removed to bring about an attractive grain.

After the sandblasting, our **Mamba pipe** is stained completely black. Afterward, the tips of the **relief-like surface** are repolished by hand to bring out the **natural brown of the briar wood**. This brings about out a special **depth of the grain in a terrific 3-D look**. This special standard series is enhanced with a sublime **briar wood ring as a special connecting piece from the stem to the mouthpiece**.





1993 we came up with the idea to start our Pipes of the Year. The goal was to design a special masterpiece each year that is available on a limited, one-off basis, and only during its year of origin. VAUEN's Pipes of the Year have remained a popular worldwide classic until this day. And with our new standard series Rosé, we're happy to make our ideas a reality once again.

The **Rosé** series will captivate you with a **rose coloured**, **anodised aluminium ring** that creates the **structure of Damascus steel** on the ring by using **laser engraving**. Together with the pipe's reddish stain colour, a wonderful connection comes about that is perfectly supported by the natural grain of the briar wood.

The Rosé series comes in 6 different shapes, including a sitter pipe version.



· Art.-No. 8364 Art.-No. 8379 sitter pipe • Art.-No. 8372 · Art.-No. 8342 150 years of VAUEN

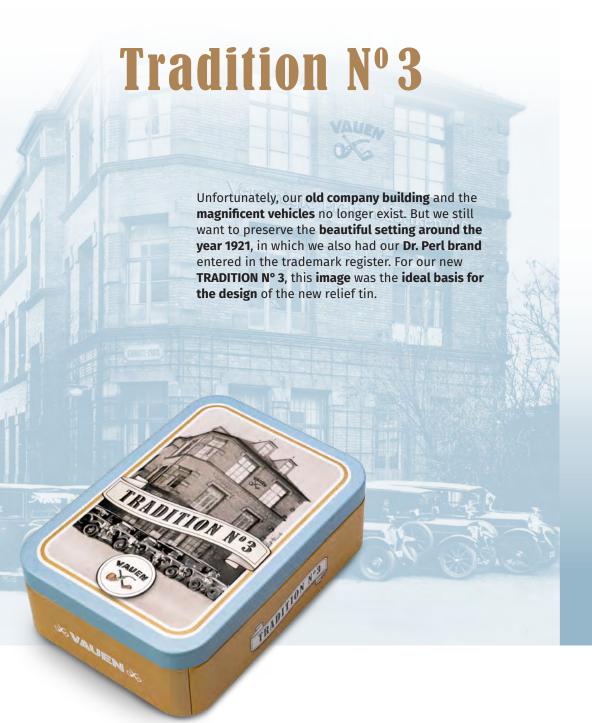
• Art.-No. 8371

• Art.-No. 8306

Pipes of the Year begin



Tradition N°2 100g





Tradition N°3 100g

A refined broken dark Virginia mixture paired with a Virginia loose cut and a Burley cube cut form the basis for this **limited mix of traditions**. The **aroma** of **rum and vanilla** of our specialty TRADITION N° 3 provides a pleasant room note and gives this special tobacco its **unique**, **original character**.

Our **limited TRADITION N° 3** is available once more in an exclusive **100g decorative tin**.





2021

The Dr. Perl brand celebrates its 100-year anniversary

175-year VAUEN anniversary tobacco edition

Naturally, **our entire team 2023** stands behind our newest **tobacco creation**. Celebrate a masterpiece of pipe tobacco art with our **175-year anniversary tobacco!**

Enjoy the **perfect mixture** of Black Cavendish, Burley, Perique, and sun-ripened Virginia. The **aroma** of the mild tobacco from a composition of **almond amaretto**, **waffles and chocolate** gives off a **pleasant room** note. The selected cutting widths ensure an **even burn**.

Our anniversary tobacco is delivered in a high-quality, unique 50g tin showing the medals we've won at international world's fairs.

Anniversary tobacco





The family company VAUEN celebrates its 175th anniversary

VAUEN Vereinigte Pfeifenfabriken Nürnberg GmbH

Landgrabenstr. 12 90443 Nuremberg Germany Fon +49 911 424368-0 Fax +49 911 424368-68 info@vauen.de www.vauen.com

